



EMC TEST REPORT

Applicant : Guangzhou Felicity Solar Technology Co., Ltd
Address : No. 2, Donghua Huaye Road, Renhe Town, Baiyun Area, Guangzhou

Manufacturer : Guangzhou Felicity Solar Technology Co., Ltd
Address : No. 2, Donghua Huaye Road, Renhe Town, Baiyun Area, Guangzhou

Factory : Guangzhou Felicity Solar Technology Co., Ltd
Address : No. 2, Donghua Huaye Road, Renhe Town, Baiyun Area, Guangzhou

E.U.T. : Lithium Iron Phosphate Battery

Brand Name : felicitysolar

Model No. : LPBF24100-M

Standard : EN IEC 61000-6-1:2019
EN IEC 61000-6-2:2019
EN IEC 61000-6-3:2021
EN IEC 61000-6-4:2019

Date of Receiving Samples : May 11, 2024

Date of Test : May 15, 2024 to May 17, 2024

Date of Report : May 22, 2024

This Test Report is Issued Under the Authority of :

Prepared by

Fancy Yang/ Engineer

Approved & Authorized Signer



Evan Yang / Authorized Signatory

This report shows that above equipment is technically compliant with the requirements of the standards above. All test results in this report apply only to the tested sample(s). Without prior written approval of Shenzhen Nore Testing Center Co., Ltd, this report shall not be reproduced except in full.

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1.SUMMARY OF TEST RESULTS

The E.U.T. has been tested according to the following specifications:

EMISSION			
Standard	Test Type	Verdict	Remarks
EN IEC 61000-6-3:2021 EN IEC 61000-6-4:2019	Conducted Emission Measurement	N/A	See note 1
	Radiated Emission Measurement	PASS	Meets the requirements.
EN IEC 61000-3-2:2019/ A1:2021	Harmonic Current Emission Measurement	N/A	See note 3
EN 61000-3-3:2013/ A2:2021	Voltage Fluctuations & Flicker Measurement	N/A	See note 3

IMMUNITY(EN IEC 61000-6-2:2019/ EN IEC 61000-6-1:2019)			
Basic Standard	Test Type	Verdict	Result (Performance Criterion)
IEC 61000-4-2:2008	Electrostatic Discharge Test	PASS	A
IEC 61000-4-3:2006/ A1:2007/ A2:2010	Radio-Frequency Electromagnetic Field Test	PASS	A
IEC 61000-4-4:2012	Fast transients test	PASS	A
IEC 61000-4-5:2014	Surge Test	N/A See note 1	N/A
IEC 61000-4-6:2013	Radio-Frequency Common Mode Test	PASS	A
IEC 61000-4-8:2009	Power-Frequency Magnetic Field Test	N/A See note 2	N/A
IEC 61000-4-11:2004	Voltage dips and interruptions	N/A See note 3	N/A

Note: 1: The device is used with an inverter, MPPT charger or UPS, so there is no need to evaluate the DC Port.

2: Applicable only to equipment containing devices susceptible to magnetic fields.

3: Only applicable to AC power supply devices.

2.TEST UNCERTAINTY

Where relevant, the following test uncertainty levels have been estimated for tests performed on the Product as specified in CISPR 16-4-2. This uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of $k=2$.

Test item	Uncertainty
Conducted Emission Measurement (0.15-30MHz)	2.7dB
Radiated Emission Measurement (30-1000MHz)	4.3dB

Note: As U_{lab} in all applicable tests listed above are less than U_{CISPR} according to CISPR 16-4-2, compliance is deemed to occur if no measured disturbance exceeds the disturbance limit; non-compliance is deemed to occur if any measured disturbance exceeds the disturbance limit.

3.GENERAL INFORMATION

3.1.Product Information

E.U.T.:	Lithium Iron Phosphate Battery
Model No.:	LPBF24100-M
E.U.T Type:	Such equipment would fulfil the tighter emission requirements of the residential environment as well as the severe immunity requirements of the industrial environment.
Typical arrangement:	Tabletop
Highest Internal Frequency:	Below 108MHz (Highest internal frequency below 108MHz, radiation test frequency range 30MHz-1000MHz)
Rating:	Normal Voltage: 25.6V Operating Voltage : 24-28.8V Recommend Charge& discharge Current: $\leq 60A$ Recommend Charge& discharge Power: $\leq 1500W$
Cable:	The communication line used in test is an unshielded line which is a combination of USB to RS232 line, RS232 to RS485 converter and RS485 line. The USB to RS232 line is 1.5m length. The RS485 line is 2.08m length.
Sample No.:	SZNTC2405098EV00-001
Remark:	All the information above is provided by the manufacturer. For more detailed features of the EUT, please refer to the user manual.

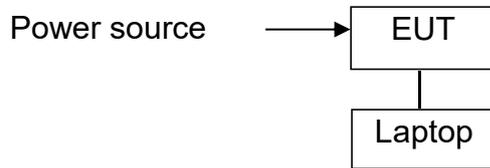
3.2. Description of Support Device

No.	Equipment	Manufacturer	M/N	S/N	Cable Specification
1	DC Source	ITECH	IT6018PV-1500-40	N/A	---
2	Laptop	Lenovo	XB-20210630LNPM	N/A	---

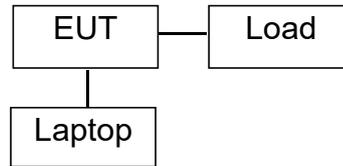
Remark: The above equipment is provided by the laboratory for testing purposes.

3.3. Block Diagram of Test Setup

(1) Charging Mode



(2) Discharging mode



3.4. Test Mode

No.	Test Mode	Remark
1.	Charging Mode	Charged by Power source
2.	Discharging Mode	Connect cement resistor to discharge

3.5. Test Conditions

No.	Test Item	Test Mode	Test Voltage	Tested by	Remarks
1.	Conducted Emission - AC power input port	---	---	---	---
2.	Conducted Emission - AC power output port	---	---	---	---
3.	Conducted Disturbances - Wired network port or signal / control port	---	---	---	---
4.	Radiated Emission	1-2	DC 25.6V	LXJ	See note 1, 4
5.	Harmonic Current Emission	---	---	---	---
5.	Voltage Fluctuations & Flicker	---	---	---	---
6.	Electrostatic Discharges (ESD)	1-2	DC 25.6V	CRB	See note 2, 4
7.	Radio-Frequency Electromagnetic Field	1-2	DC 25.6V	Park	See note 1, 4
8.	Fast transients test	1-2	DC 25.6V	CRB	See note 1, 4
9.	Surges	---	---	---	---
10.	Radio-Frequency Common Mode Test	1-2	DC 25.6V	Park	See note 1, 4
11.	Power Frequency Magnetic Field	---	---	---	---
12.	Voltage dips and interruptions	---	---	---	---

Note:

1. The testing climatic conditions for temperature, humidity, and atmospheric pressure are within: 15~35°C, 30~70%, 86~106kPa.
2. The testing climatic conditions for temperature, humidity, and atmospheric pressure are within: 15~35°C, 30~60%, 86~106kPa.
3. Only the worst data were recorded on the report.
4. Only the most stringent limits were recorded on the report.
(This product is suitable for industrial environment, also suitable for residential environment, we use most stringent standards EN IEC 61000-6-3 and EN IEC 61000-6-2 for testing.)

3.6. Sample Calculations

Conducted Emission						
Freq. (MHz)	Factor (dB/m)	Reading (dBuV)	Level (dBuV)	Limit (dBuV)	Margin (dB)	Detector
0.2260	11.56	12.50	24.06	66.00	-41.94	AVG
Where, Freq. = Emission frequency in MHz Reading Level = Spectrum Analyzer/Receiver Reading Corrector Factor = Insertion loss of LISN + Cable Loss + RF Switching Unit attenuation Measurement = Reading + Corrector Factor Limit = Limit stated in standard Margin = Measurement - Limit Detector = Reading for Quasi-Peak / Average / Peak						

Radiated Emission						
Freq. (MHz)	Factor (dB/m)	Reading (dBuV)	Level (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Detector
75.9773	-17.06	59.36	42.30	49.00	-6.70	QP
Where, Freq. = Emission frequency in MHz Reading = Spectrum Analyzer/Receiver Reading Factor = Antenna Factor + Cable Loss - Pre-amplifier Level = Reading + Factor Limit = Limit stated in standard Margin = Margin, which calculated by Level - Limit Detector = Reading for Quasi-Peak / Average / Peak						

3.7. Test Facility

Test Site:	Shenzhen Nore Testing Center Co., Ltd.
Accreditations and Authorizations:	Listed by CNAS, May 18, 2024 The certificate is valid until May 17, 2030 The Laboratory has been assessed and proved to be in compliance with CNAS/CL01 The Certificate Registration Number is L11038.
Test Site Location:	South, No. 1, Building 10, Maqueling Industrial Zone, Nanshan Shenzhen, Guangdong, 518057, China
Subcontractor:	Dongguan Nore Testing Center Co.,Ltd.
Test Site Location:	Building D, Gaosheng Science and Technology Park, Hongtu Road, Nancheng District, Dongguan City, Guangdong Province, China
Test Items:	Radio-Frequency Electromagnetic Field Radio-Frequency Common Mode Test

3.8. Abnormalities from Standard Conditions

None

4.MEASURING DEVICES AND TEST EQUIPMENT

4.1.For Radiated Emission Measurement

Item	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
1.	Test Receiver	Rohde & Schwarz	ESPI-7	100006	Mar. 22, 2024	1 Year
2.	Loop Antenna	ZHINAN	ZN30900C	16036	Mar. 23, 2024	2 Year
3.	Composite logarithmic antenna	Schwarzbeck	VULB 9163	1633	Mar. 23, 2024	2 Year
4.	Horn Antenna	Schwarzbeck	BBHA 9120 D	01884	Mar. 23, 2024	2 Year
5.	Power Amplifier	HP	HP 8447D	2443A04646	Mar. 22, 2024	1 Year
6.	Power Amplifier	KSYET	PAM-118	443007	Mar. 22, 2024	1 Year
7.	Test Software	EZ	EZ-EMC (Ver. CT3A11)	N/A	N/A	N/A

4.2.For Electrostatic Discharge Test

Item	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
1.	ESD Generator	HAEFELY	ONYX16	1811981	Mar. 25, 2024	1 Year

4.3.For Radio-Frequency Electromagnetic Field Test (Dongguan Nore Testing Center Co., Ltd.)

Item	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
1.	Signal Generator	Agilent	N5181A	MY47070160	Mar. 13, 2024	1 Year
2.	RF Switch	SKET	N/A	N/A	N/A	N/A
3.	Power Amplifier	SKET	HAP801000M_250W	201804008	N/A	N/A
4.	Power Amplifier	SKET	HAP0103G_75W	201804009	N/A	N/A
5.	Power Amplifier	SKET	HAP0306G_50W	201804010	N/A	N/A
6.	Power Meter	Agilent	E4419B	GB40201469	Mar. 13, 2024	1 Year
7.	Power Sensor	Agilent	E9304A	MY41498919	Mar. 13, 2024	1 Year
8.	Power Sensor	Agilent	E9300A	US39211259	Mar. 13, 2024	1 Year
9.	E-Field Probe	Narda	EP-601	N/A	Mar. 23, 2024	1 Year
10.	Antenna	Schwarzbeck	STLP 9129	9129071	N/A	N/A
11.	Audio Analyzer	Rohde & Schwarz	UPV	100894	Mar. 13, 2024	1 Year
12.	Test Software	SKET	SKET_RS	N/A	N/A	N/A

4.4.For Fast transients test

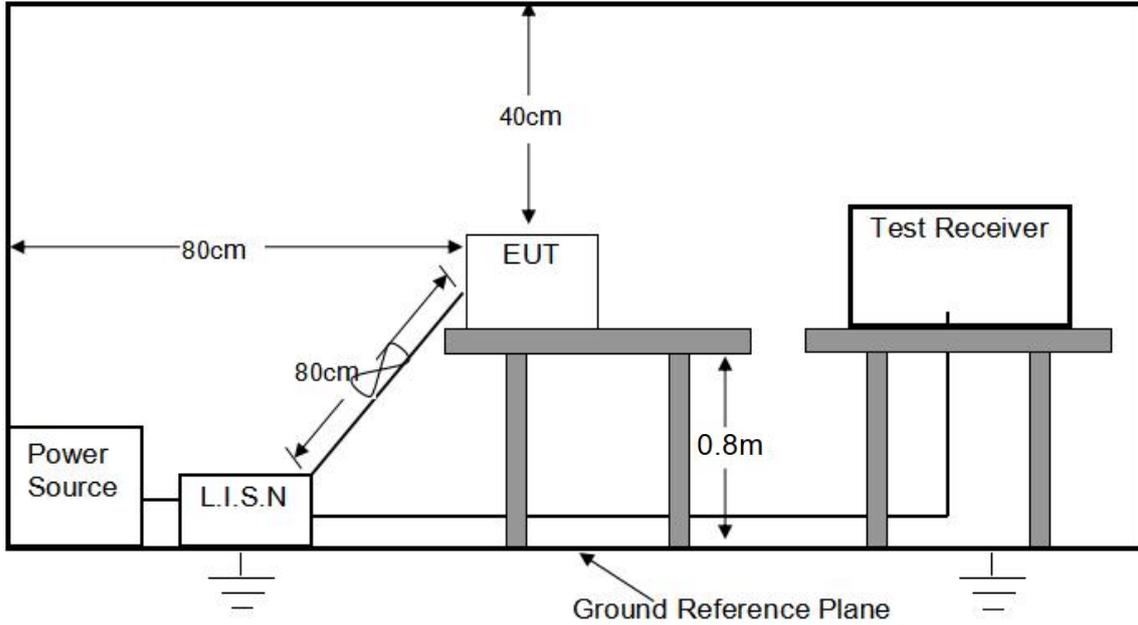
Item	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
1.	EFT Generator	HAEFELY	AXOS5	177723	Mar. 22, 2024	1 Year
2.	Coupling Clamp	HAEFELY	N/A	N/A	Mar. 22, 2024	1 Year
3.	Test Software	VNC	VNC Viewer 5.0.5	N/A	N/A	N/A

4.5.For Radio-Frequency Common Mode Test (Dongguan Nore Testing Center Co., Ltd.)

Item	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
1.	Signal generator	IFR	2023A	2023051280	Mar. 13, 2024	1 Year
2.	Power Amplifier	SCHAFFNER	CBA9425	1022	Mar. 13, 2024	1 Year
3.	6dB 50Watt Attenuator	SCHAFFNER	ATN6025	N/A	Mar. 13, 2024	1 Year
4.	CDN	Lioncel	CDN-M3-16	0170703	Mar. 13, 2024	1 Year
5.	CDN	Lioncel	CDN-M2-16	0170708	Mar. 13, 2024	1 Year
6.	CDN	CDSI	ADN-M5/AF5	8105001	Mar. 13, 2024	1 Year
7.	EM Clamp	CDSI	EMCL-22	8192007	Mar. 13, 2024	1 Year
8.	Directional Coupler	SCHAFFNER	255	19184	Mar. 13, 2024	1 Year
9.	Audio Analyzer	Rohde & Schwarz	UPV	100894	Mar. 13, 2024	1 Year
10.	Test Software	EZ	EZ_CS	N/A	N/A	N/A

5.CONDUCTED EMISSION MEASUREMENT

5.1.Block Diagram of Test Setup



5.2.Limit of Conducted Emission Measurement

☒ Residential Environment Limit

Frequency range MHz	Limits dB (μV)						Detector type / bandwidth
	☐ AC Mains Port		☐ DC Power Port		☐ Other Wire Port		
	Quasi-peak	Average	Quasi-peak	Average	Quasi-peak	Average	
0,15 to 0,50 ^b	66 to 56 ^a	56 to 46 ^a	79	66	84 to 74 ^a	74 to 64 ^a	9 kHz
0,50 to 5,0 ^b	56	46	66	60	74	64	
5,0 to 30,0	60	50					

a The limits decrease linearly with the logarithm of the frequency.

b The lower limit shall apply at the transition frequency.

5.3.Test Procedure

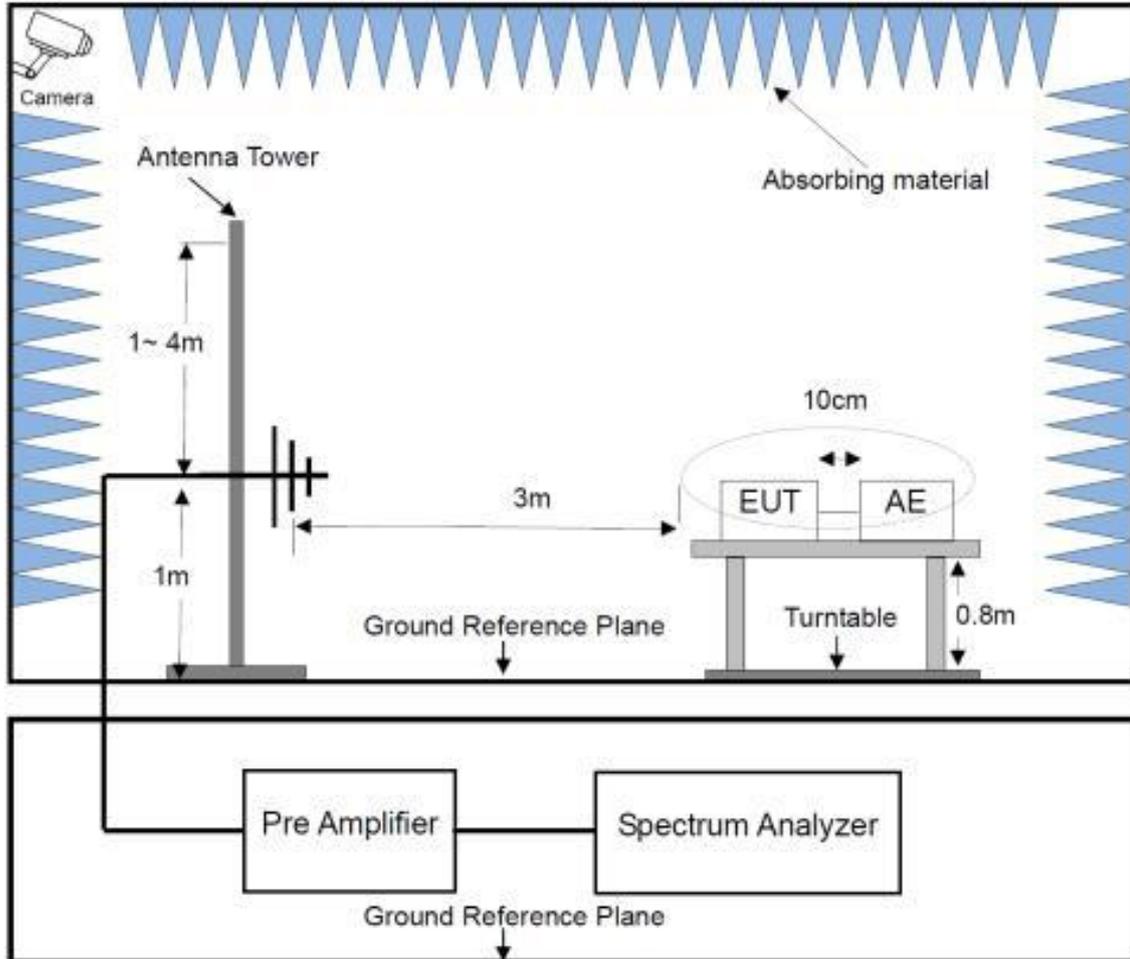
- a. The EUT was placed on a wooden table 0.8m height from the metal ground plan and 0.4m from the conducting wall of the shielding room and it was kept at 0.8m from any other grounded conducting surface.
- b. Configure the EUT and support devices as per section 5.1.
- c. All cables and support devices were positioned as per EN IEC 61000-6-3.
- d. Connect mains power port of the EUT to a line impedance stabilization network (LISN). Wired network port to Asymmetric Artificial Network (AAN).
- e. Connect all support devices to the other LISN and AAN, if needed.
- f. Turn on the EUT and all support devices, and make it run stably.
- g. Set the detector and measurement bandwidth of test-receiver system as per EN IEC 61000-6-3.
- h. Scan the frequency range from 150KHz to 30MHz at each side of AC line for conducted interference checking
- i. Repeat the above scans in each mode and record the test data.

5.4.Test Results

N/A

6.RADIATED EMISSION MEASUREMENT

6.1.Block Diagram of Test Setup



6.2.Limit of Radiated Emission Measurement

Below 1 GHz:

Frequency range MHz	Quasi-peak limits dB(μ V/m)		Distance m	Detector type / Bandwidth
	<input checked="" type="checkbox"/> Residential Environment	<input type="checkbox"/> Industrial Environment		
30 to 230	40	50	3	120 KHz
230 to 1000	47	57	3	120 KHz

Note: The lower limit shall apply at the transition frequency.

Above 1 GHz :

Frequency range MHz	<input type="checkbox"/> Residential Environment		<input type="checkbox"/> Industrial Environment		Distance m	Detector type / Bandwidth
	Peak limits	Average limits	Peak limits	Average limits		
	dB(μ V/m)	dB(μ V/m)	dB(μ V/m)	dB(μ V/m)		
1000 to 3000	76	56	70	50	3	1MHz
3000 to 6000	80	60	74	54	3	1MHz

Required highest frequency for radiated measurement

Highest internal frequency* (F_x)	Highest measured frequency
$F_x \leq 108$ MHz	1 GHz
108 MHz $< F_x \leq 500$ MHz	2 GHz
500 MHz $< F_x \leq 1$ GHz	5 GHz
$F_x > 1$ GHz	$5 \times F_x$ up to a maximum of 6 GHz
<p>Note</p> <ol style="list-style-type: none"> F_x is highest fundamental frequency generated or used within the EUT or highest frequency at which it operates. Where the F_x is not known, tests are performed up to 6 GHz. 	

6.3. Test Procedure

- a. The EUT was placed on a rotatable wooden table top 0.8m above ground.
- b. The EUT was set 3m away from the receiving antenna which was mounted on the top of a variable height antenna tower.
- c. Configure the EUT and support devices as per section 6.1.
- d. All cables and support devices were positioned as per EN IEC 61000-6-3.
- e. Connect mains power port of the EUT to the outlet socket under the turntable and connect all other support devices to other outlet socket under the turntable.
- f. Turn on the EUT and all support devices, and make it run stably.
- g. Set the detector and measurement bandwidth of test-receiver system as per EN IEC 61000-6-3.
- h. Scan the frequency range from 30MHz to 1000MHz for radiation emissions checking.
- i. Emissions were scanned and measured rotating the EUT from 0 to 360 degrees and positioning the antenna from 1 to 4 meters above the ground plane, in both the vertical and the horizontal polarization, to maximize the emission reading level.
- j. Repeat the above scans in each mode and channel and record the test data.

6.4. Test Results

PASS.

Please refer to the following pages.

E.U.T:	Lithium Iron Phosphate Battery	Model Name:	LPBF24100-M
Temperature:	23.5°C	Relative Humidity:	58%
Pressure :	1011hPa	Test Voltage :	DC 25.6V
Test Mode :	Charging mode	Ant. Polarization:	Horizontal
Test Date:	2024-05-15		



No.	Frequency (MHz)	Factor (dB/m)	Reading (dBuV)	Level (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Detector	Height (cm)	Azimuth (deg.)	P/F	Remark
1	56.1974	-11.28	44.58	33.30	40.00	-6.70	peak			P	
2	75.4464	-16.23	49.71	33.48	40.00	-6.52	peak			P	
3	101.6443	-12.04	40.21	28.17	40.00	-11.83	peak			P	
4	122.8340	-14.45	45.09	30.64	40.00	-9.36	peak			P	
5	158.1123	-15.41	43.60	28.19	40.00	-11.81	peak			P	
6	227.6906	-12.43	45.78	33.35	40.00	-6.65	peak			P	

E.U.T:	Lithium Iron Phosphate Battery	Model Name:	LPBF24100-M
Temperature:	23.5°C	Relative Humidity:	58%
Pressure :	1011hPa	Test Voltage :	DC 25.6V
Test Mode :	Charging mode	Ant. Polarization:	Vertical
Test Date:	2024-05-15		



No.	Frequency (MHz)	Factor (dB/m)	Reading (dBuV)	Level (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Detector	Height (cm)	Azimuth (deg.)	P/F	Remark
1	31.0706	-13.27	48.37	35.10	40.00	-4.90	QP			P	
2	33.5624	-13.15	51.15	38.00	40.00	-2.00	QP			P	
3	35.8746	-12.78	52.28	39.50	40.00	-0.50	QP			P	
4	39.2991	-11.67	46.87	35.20	40.00	-4.80	QP			P	
5	47.8260	-10.45	46.05	35.60	40.00	-4.40	QP			P	
6	55.6094	-11.18	48.58	37.40	40.00	-2.60	QP			P	

E.U.T:	Lithium Iron Phosphate Battery	Model Name:	LPBF24100-M
Temperature:	23.5°C	Relative Humidity:	58%
Pressure :	1011hPa	Test Voltage :	DC 25.6V
Test Mode :	Discharging mode	Ant. Polarization:	Horizontal
Test Date:	2024-05-15		



No.	Frequency (MHz)	Factor (dB/m)	Reading (dBuV)	Level (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Detector	Height (cm)	Azimuth (deg.)	P/F	Remark
1	56.9912	-11.43	44.02	32.59	40.00	-7.41	peak			P	
2	74.9191	-16.06	49.23	33.17	40.00	-6.83	peak			P	
3	122.4040	-14.35	44.87	30.52	40.00	-9.48	peak			P	
4	159.7844	-15.35	44.01	28.66	40.00	-11.34	peak			P	
5	270.3748	-11.21	47.17	35.96	47.00	-11.04	peak			P	
6	360.4476	-9.14	42.66	33.52	47.00	-13.48	peak			P	

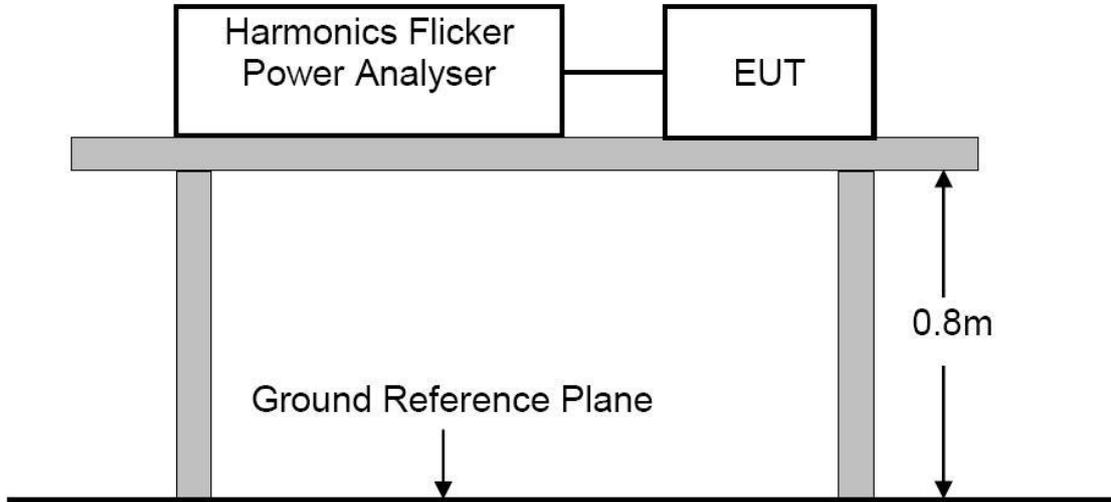
E.U.T:	Lithium Iron Phosphate Battery	Model Name:	LPBF24100-M
Temperature:	23.5°C	Relative Humidity:	58%
Pressure :	1011hPa	Test Voltage :	DC 25.6V
Test Mode :	Discharging mode	Ant. Polarization:	Vertical
Test Date:	2024-05-15		



No.	Frequency (MHz)	Factor (dB/m)	Reading (dBuV)	Level (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Detector	Height (cm)	Azimuth (deg.)	P/F	Remark
1	33.5624	-13.15	49.25	36.10	40.00	-3.90	QP			P	
2	35.8746	-12.78	52.28	39.50	40.00	-0.50	QP			P	
3	38.0783	-12.07	46.97	34.90	40.00	-5.10	QP			P	
4	47.8260	-10.45	44.95	34.50	40.00	-5.50	QP			P	
5	55.6094	-11.18	50.78	39.60	40.00	-0.40	QP			P	
6	61.9951	-12.24	44.34	32.10	40.00	-7.90	QP			P	

7.HARMONIC CURRENT EMISSION MEASUREMENT

7.1.Block Diagram of Test Setup



7.2.Test Limits

Limits for Class A equipment

Harmonics Order <i>h</i>	Max. permissible harmonics current A
Odd harmonics	
3	2.30
5	1.14
7	0.77
9	0.40
11	0.33
13	0.21
$15 \leq h \leq 39$	$0.15 \times 15/h$
Even harmonics	
2	1.08
4	0.43
6	0.30
$8 \leq h \leq 40$	$0.23 \times 8/h$

For Class B equipment:

The harmonics of the input current shall not exceed the values given in Class A equipment multiplied by a factor of 1,5.

Limits for Class C equipment ^a

Harmonics Order <i>h</i>	Maximum permissible harmonic current expressed as a percentage of the input current at the fundamental frequency %
Odd harmonics	
2	2
3	27 ^b
5	10
7	7
9	5
11 ≤ <i>h</i> ≤ 39 (odd harmonics only)	3

a For some Class C products, other emission limits apply (see 7.4).
b The limit is determined based on the assumption of modern lighting technologies having power factors of 0,90 or higher.

Limits for Class D equipment

Harmonics Order <i>h</i>	Max. permissible harmonics current per watt mA/W	Max. permissible harmonics current A
3	3.4	2.30
5	1.9	1.14
7	1.0	0.77
9	0.5	0.40
11	0.35	0.33
13	0.30	0.21
15 ≤ <i>h</i> ≤ 39 (Odd harmonics only)	3.85/ <i>h</i>	0.15×15/ <i>h</i>

For the following categories of equipment limits are not specified in this edition of the standard.

Note: Equipment with a rated power of 75W or less, other than lighting equipment.

The E.U.T. is classified as follows:

Class A:

Balanced three-phase equipment, Household appliances excluding equipment as Class D, Tools excluding portable tools, Dimmers for incandescent lamps, audio equipment, equipment not specified in one of the three other classes.

Class B:

Portable tools; Arc welding equipment which is not professional equipment.

Class C:

Lighting equipment.

Class D:

Equipment having a specified power less than or equal to 600W of the following types:
Personal computers and personal computer monitors and television receivers.

7.3.Test Procedure

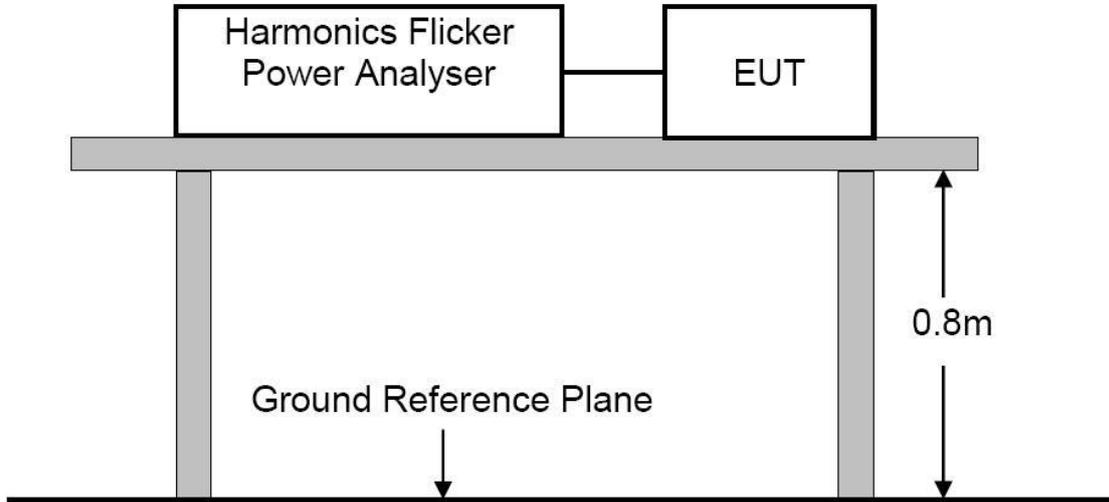
- a. The EUT was placed on a wooden table 0.8m above ground.
- b. Configure the EUT and support devices as per section 7.1.
- c. Turn on the EUT and all support devices, and make it run stably.
- d. Set the EUT to produce the maximum harmonic components under normal operating conditions for each successive harmonic component in turn.
- e. Set correspondent test program and measurement time of the test system to measure the current harmonics emanated from EUT, and then record the test data.

7.4.Test Results

N/A

8.VOLTAGE FLUCTUATIONS & FLICKER MEASUREMENT

8.1.Block Diagram of Test Setup



8.2.Test Limits

Test Item	Limit
P_{st} (Short-term flicker indicator.)	1.0
P_{lt} (Long-term flicker indicator.)	0.65
$T_{d(t)}$ (ms) (Maximum time that $d(t)$ exceeds 3.3%)	500
d_{max} (%) (Maximum relative voltage change.)	4
d_c (%) (Relative steady-state voltage change)	3.3

8.3.Test Procedure

- The EUT was placed on a wooden table 0.8m above ground.
- Configure the EUT and support devices as per section 8.1.
- Turn on the EUT and all support devices, and make it run stably.
- Set the EUT to produce the most unfavorable sequence of voltage changes under normal operating conditions.
- Set correspondent test program and measurement time of the test system to measure the most unfavorable sequence of voltage changes from EUT, and then record the test data.

8.4.Test Results

N/A

9.PERFORMANCE CRITERIA FOR IMMUNITY

The performance criteria are referred to the test standard: EN IEC 61000-6-2

A functional description and a definition of specific performance criteria, during or as a consequence of immunity testing of equipment under test (EUT), shall be provided by the manufacturer and noted in the test report.

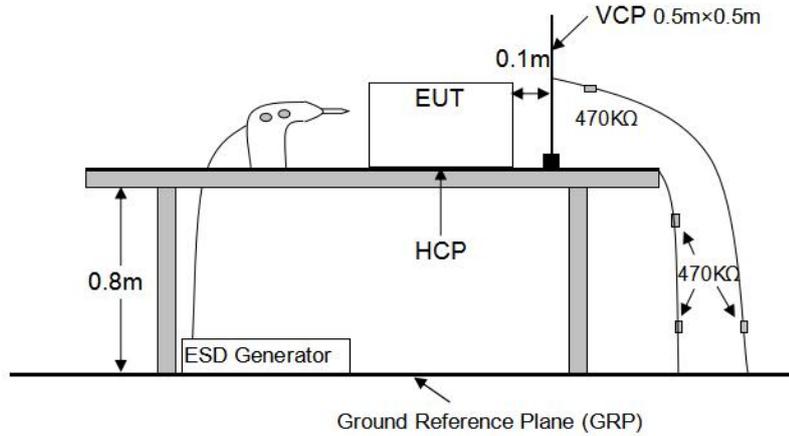
a) Performance criterion A: The EUT shall continue to operate as intended during and after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the EUT is used as intended. If the performance level is not specified by the manufacturer, this may be derived from the product description and documentation and what the user may reasonably expect from the equipment if used as intended.

b) Performance criterion B: The EUT shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the EUT is used as intended. The performance level may be replaced by a permissible loss of performance. However, during the test degradation of performance is allowed but no change of actual operating state or stored data is allowed. If the minimum performance level or the permissible performance loss is not specified by the manufacturer, either of these may be derived from the product description and documentation and what the user may reasonably expect from the equipment if used as intended.

c) Performance criterion C: Temporary loss of function is allowed during the test, provided the function is self-recoverable or can be restored by the operation of the controls. If, as a result of the application of the tests defined in this standard, the EUT becomes dangerous or unsafe, it shall be deemed to have failed the test.

10.ELECTROSTATIC DISCHARGE TEST

10.1.Block Diagram of Test Setup



10.2.Test Standard and Severity Levels

a. Test Standard:

Product standard	EN IEC 61000-6-2
Basic standard	IEC 61000-4-2
Performance criterion	B

b. Severity Levels:

Level	Test Voltage Contact Discharge (KV)	Test Voltage Air Discharge (KV)
1.	±2	±2
2.	±4	±4
3.	±6	±8
4.	±8	±15
X	Special	Special

10.3.Test Procedure

Air Discharge:

Air discharges at slots and apertures and insulating surfaces. On those parts of the EUT where it is not possible to perform contact discharge testing, the equipment should be investigated to identify user accessible points where breakdown may occur. Such points are tested using the air discharge method. This investigation should be restricted to those are normally handled by the user. A minimum of 10 single air discharges shall be applied to the selected test point for each such area.

Contact Discharge:

Contact discharges to the conductive surfaces and coupling planes. The EUT shall be exposed to at least 200 discharges, 100 each at negative and positive polarity, at a minimum of four test points. One of the test points shall be subjected to at least 20 indirect discharges to the center of the front edge of the Horizontal Coupling Plane (HCP). The remaining three test points shall each receive at least 20 direct contact discharges. If no direct contact test points are available, then at least 200 indirect discharges shall be applied in the indirect mode. Test shall be performed at a maximum repetition rate of one discharge per second.

- a. The EUT was placed on a wooden table 0.1m height from the ground.
- b. The EUT was located 0.1m minimum from all side of the HCP (dimensions 1.6m x0.8m).
- c. Configure the EUT and support devices as per section 10.1.
- d. The support units were located 30cm away from the EUT, but direct support unit was/were located at same location as EUT on the HCP and keep at a distance of 10cm with EUT.
- e. Turn on the EUT and all support devices, and make it run stably.
- f. The time interval between two successive single discharges was at least 1 second. Contact discharges were applied to the non-insulating coating, with the pointed tip of the generator penetrating the coating and contacting the conducting substrate.
- g. Air discharges were applied with the round discharge tip of the discharge electrode approaching the EUT as fast as possible (without causing mechanical damage) to touch the EUT. After each discharge, the ESD generator was removed from the EUT and re-triggered for a new single discharge. The test was repeated until all discharges were complete.

- h. At least ten single discharges (in the most sensitive polarity) were applied at the front edge of each HCP opposite the center point of each unit of the EUT and 0.1 meters from the front of the EUT. The long axis of the discharge electrode was in the plane of the HCP and perpendicular to its front edge during the discharges.
- i. At least ten single discharges (in the most sensitive polarity) were applied to the center of one vertical edge of the Vertical Coupling Plane (VCP) in sufficiently different positions that the four faces of the EUT were completely illuminated. The VCP (dimensions 0.5m x 0.5m) was placed vertically to and 0.1 meters from the EUT.
- j. Repeat the above steps in each mode and record the test result.

10.4.Test Results

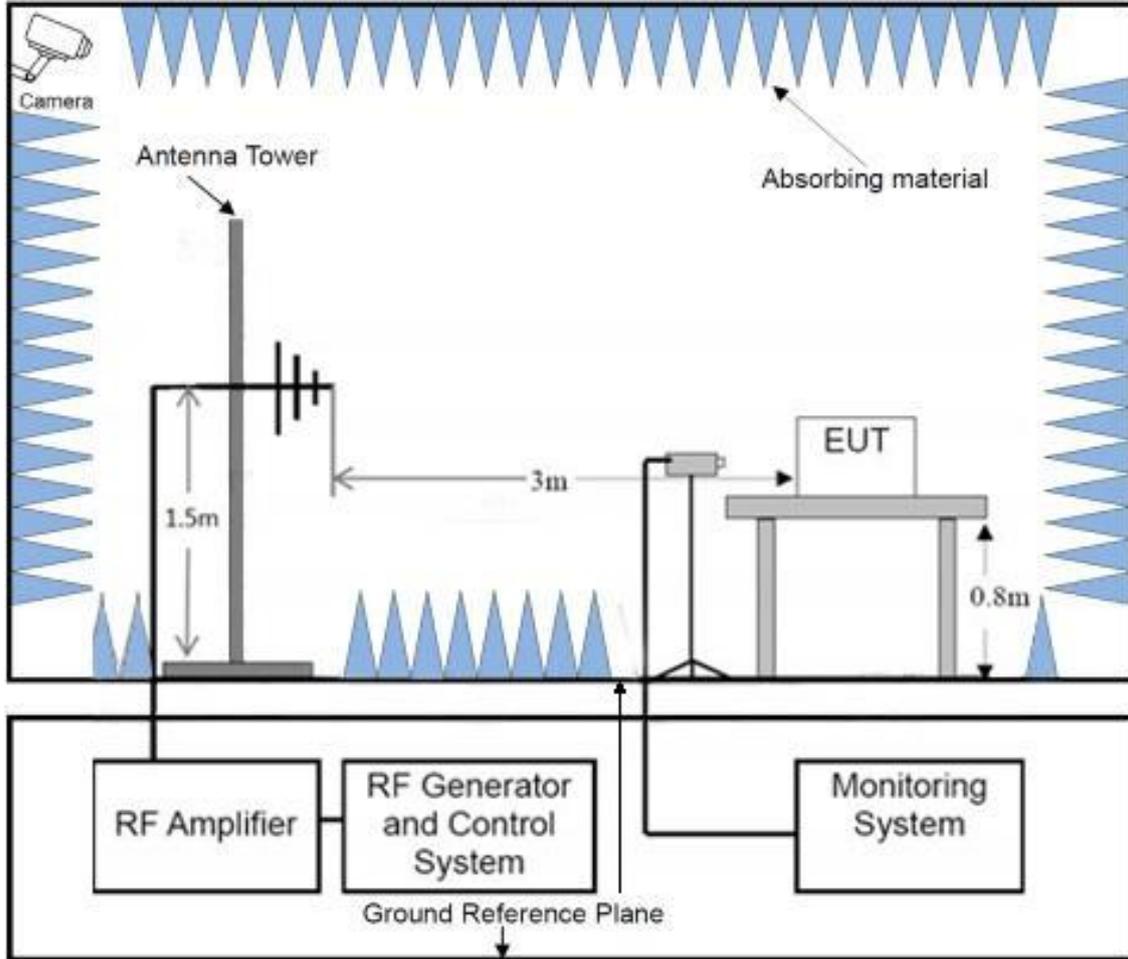
PASS.

Please refer to the following page.

Electrostatic Discharge Test Results			
Ambient Condition:	Temp.:27.5°C	R.H.: 52%	Air Pressure : 103.2kPa
Test Specifications	Test level:	±4 KV for Contact Discharge ± 8 KV for Air Discharge	
	Discharge impedance:	330ohm / 150pF	
	No. of discharges:	10 times at each test point for each polarity at least	
	Polarity:	Positive / Negative	
	Discharge mode:	Single	
	Interval time of discharges:	≥1s	
Required Performance Criterion	B		
Tested Mode	Charging Mode Discharging Mode		
	Test Point	Kind A-Air Discharge C-Contact Discharge	Result (Performance Criterion)
	Screen	A	A
	Communication port	C	A
	Metal Case (Front, back, left, right, up)	C	A
	Screw	C	A
	Function button	C	A
	Indirect Discharge (HCP)	C	A
	Indirect Discharge (VCP)	C	A
Note: No performance degradation or other exceptions occurred during and after the test.			
Test Date : 2024-05-16			

11.RADIO-FREQUENCY ELECTROMAGNETIC FIELD TEST

11.1.Block Diagram of Test Setup



11.2.Test Standard and Severity Levels

a. Test Standard

Product standard	EN IEC 61000-6-2
Basic standard	IEC 61000-4-3
Performance criterion	A

b. Severity Levels

Level	Field Strength (V/m)
1.	1
2.	3
3.	10
4.	30
X	Special

11.3.Test Procedure

- a. The testing was performed in a fully anechoic chamber.
- b. The EUT and necessary support devices were placed on a turn table which is 0.8 meter above ground.
- c. EUT was set 3 meter away from the transmitting antenna which is mounted on an antenna tower.
- d. Configure the EUT and support devices as per section 11.1.
- e. Turn on the EUT and all support devices, and make it run stably.
- f. Set horizontal and vertical polarization of the antenna to test. Each of the four sides of EUT must be faced this transmitting antenna and measured individually.
- g. Repeat the above steps in each mode and record the test result.

11.4.Test Results

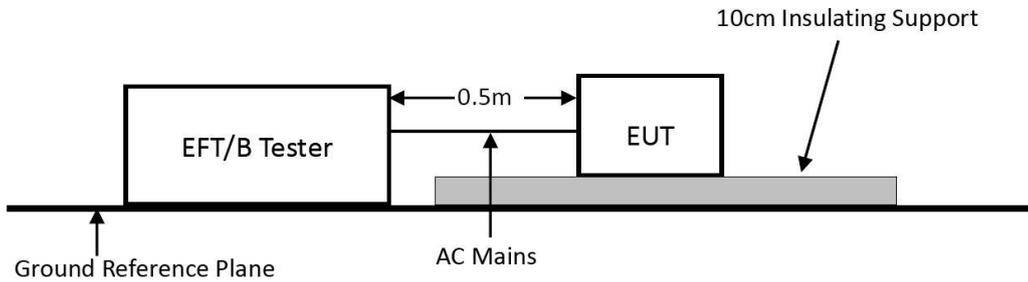
PASS.

Please refer to the following page.

Radio-Frequency Electromagnetic Field Test Results				
Ambient Condition	Temp.: 25°C	R.H.:55%	Air Pressure: 101kPa	
Test Specifications	Fielded Strength:	10V/m, 3V/m		
	Modulation:	1kHz sine wave, 80%AM		
	Frequency Size:	1% of preceding frequency value		
	Dwell Time:	1s		
	Mode:	Swept test		
Required Performance Criterion	A			
Tested mode	Charging Mode Discharging Mode			
Frequency (MHz)	Level (V/m)	Antenna polarity	Side	Result (Performance Criterion)
80-1000	10	Horizontal/ Vertical	Front	A
			Left	A
			Right	A
			Back	A
1400-6000	3	Horizontal/ Vertical	Front	A
			Left	A
			Right	A
			Back	A
Note: No performance degradation or other exceptions occurred during and after the test.				
Test Date : 2024-05-17				

12.FAST TRANSIENTS TEST

12.1.Block Diagram of Test Setup



12.2.Test Standard and Severity Levels

a. Test Standard

Product standard	EN IEC 61000-6-2
Basic standard	IEC 61000-4-4
Performance criterion	B

b. Severity level

Open circuit output test voltage and repetition rate of the impulses				
Level	Power ports, earth port (PE)		Signal data and control ports	
	Voltage peak kV	Repetition frequency kHz	Voltage peak kV	Repetition frequency kHz
1.	0.5	5 or 100	0.25	5 or 100
2.	1.0	5 or 100	0.5	5 or 100
3.	2.0	5 or 100	1.0	5 or 100
4.	4.0	5 or 100	2.0	5 or 100
X	Special	Special	Special	Special

Note 1 The use of 5 kHz repetition rates is traditional, however, 100 kHz is closer to reality. Product committees should determine which frequencies are relevant for specific products or product types.

Note 2 With some products, there may be no clear distinction between power ports and signal ports, in which case it is up to product committees to make this determination for test purposes.

Note 3 "X" can be any level, above, below or in between the others. The level shall be specified in the dedicated equipment specification.

12.3.Test Procedure

- a. The EUT was placed on the insulating support 0.1m above the reference ground plane.
- b. Configure the EUT and support devices as per section 12.1.
- c. Turn on the EUT and all support devices, and make it run stably.
- d. For input and output AC power port of the EUT, the EUT was connected to the power mains by using a coupling device which couples the EFT interference signal to AC power lines. The coaxial output of the EFT generator to the terminals on the EUT should not exceed 0.5 meter. Both polarities of the test voltage should be applied during compliance test and the duration of the test is 2 minutes.
- e. For signal ports of the EUT, the EUT was connected to the power mains, and the signal line through a coupling device which couples the EUT interference signal to signal line. Both polarities of the test voltage should be applied during compliance test and the duration of the test is 2 minutes.
- f. Repeat the above steps in each mode and record the test result.

12.4.Test Result

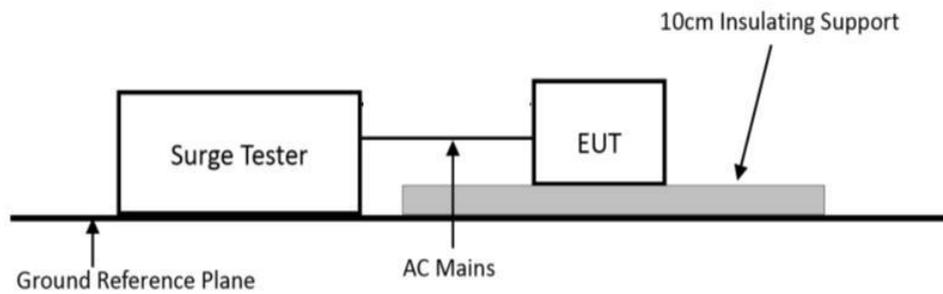
PASS.

Please refer to the following page.

Fast transients test Results			
Ambient Condition	Temp.: 26°C	R.H.:53%	Air Pressure: 103.2 kPa
Test Specifications	Test Level:	1.0 kV for signal port	
	Repetition Frequency:	5kHz	
	Duration:	15ms	
	Period:	300ms	
	Impulse wave shape:	5/50ns (Tr/Th)	
	Test Duration:	≥1min	
Required Performance Criterion	B		
Test mode	Charging Mode Discharging Mode		
Coupling mode and port	<input type="checkbox"/> AC Power <input type="checkbox"/> DC port <input checked="" type="checkbox"/> Signal line		
	<input checked="" type="checkbox"/> Capacitive <input type="checkbox"/> Direct		
Test Line	Test Voltage	Result (Performance Criterion)	
RS 485 Port	±1KV	A	
Note : No performance degradation or other exceptions occurred during and after the test.			
Test Date : 2024-05-16			

13.SURGE TEST

13.1.Block Diagram of Test Setup



13.2.Test Standard and Severity Levels

a. Test Standard

Product standard	EN IEC 61000-6-2
Basic standard	IEC 61000-4-5
Performance criterion	B

b. Severity level

Level	Open-Circuit Test Voltage KV
1.	0.5
2.	1.0
3.	2.0
4.	4.0
*	Special

13.3.Test Procedure

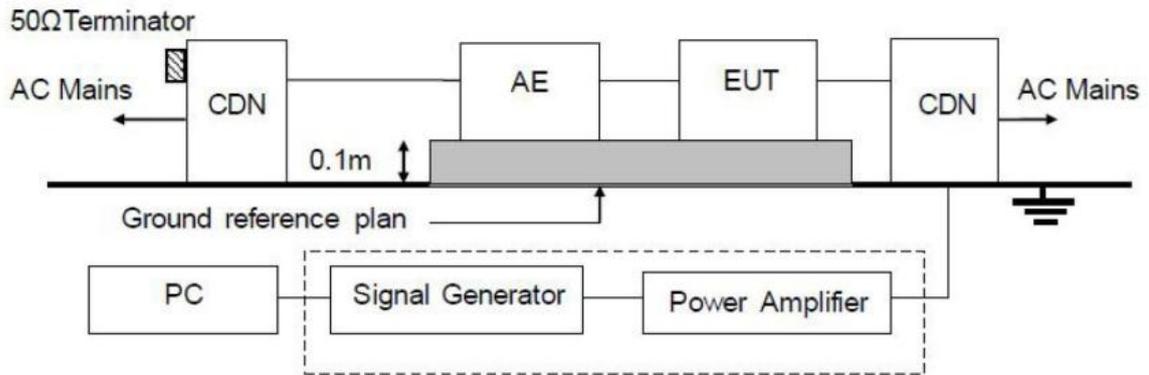
- a. The EUT was placed on the wooden table 0.1m above the ground.
- b. Configure the EUT and support devices as per section 13.1.
- c. Turn on the EUT and all support devices, and make it run stably.
- d. The surge is applied to the EUT power supply terminals via the capacitive coupling network. Decoupling networks are required in order to avoid possible adverse effects on equipment not under test that may be powered by the same lines, and to provide sufficient decoupling impedance to the surge wave. The power cord between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.
- e. For test applied to unshielded un-symmetrically operated interconnection lines of EUT, the surge was applied to the lines via the capacitive coupling. The coupling / decoupling networks didn't influence the specified functional conditions of the EUT. The interconnection line between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.
- f. For test applied to unshielded symmetrically operated interconnection / telecommunication lines of EUT, the surge was applied to the lines via gas arrestors coupling. Test levels below the ignition point of the coupling arrestor were not specified. The interconnection line between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.
- g. Five positive and five negative (polarity) pulses at specified phase angles with a 1min repetition rate are conducted during test.
- h. Repeat the above steps in each mode and record the test result.

13.4.Test Result

N/A

14.RADIO-FREQUENCY COMMON MODE TEST

14.1.Block Diagram of Test Setup



14.2.Test Standard and Severity Levels

a. Test Standard

Product standard	EN IEC 61000-6-2
Basic standard	IEC 61000-4-6
Performance criterion	A

b. Severity level

Level	Field Strength (V)
1.	1
2.	3
3.	10
X	Special

14.3. Test Procedure

- a. The EUT was placed on the insulating support 0.1m above the ground reference plane. CDN (coupling and decoupling device) or EM clamp is placed on the ground plane about 0.3m from EUT. Cables between CDN or EM clamp and EUT are as short as possible, and their height above the ground reference plane shall be between 30 and 50 mm (where possible).
- b. Configure the EUT and support devices as per section 14.1.
- c. Turn on the EUT and all support devices, and make it run stably.
- d. The disturbance signal described below is injected to EUT through CDN or EM clamp.
- e. The frequency range is swept from 150 KHz to 80 MHz using 10V signal level, and with the disturbance signal 80% amplitude modulated with a 1kHz sine wave. The rate of sweep shall not exceed 1.5×10^{-3} decades/s. Where the frequency is swept incrementally, the step size shall not exceed 1% of the start and thereafter 1% of the preceding frequency value.
- f. Repeat the above steps in each mode and record the test result.

14.4. Test Result

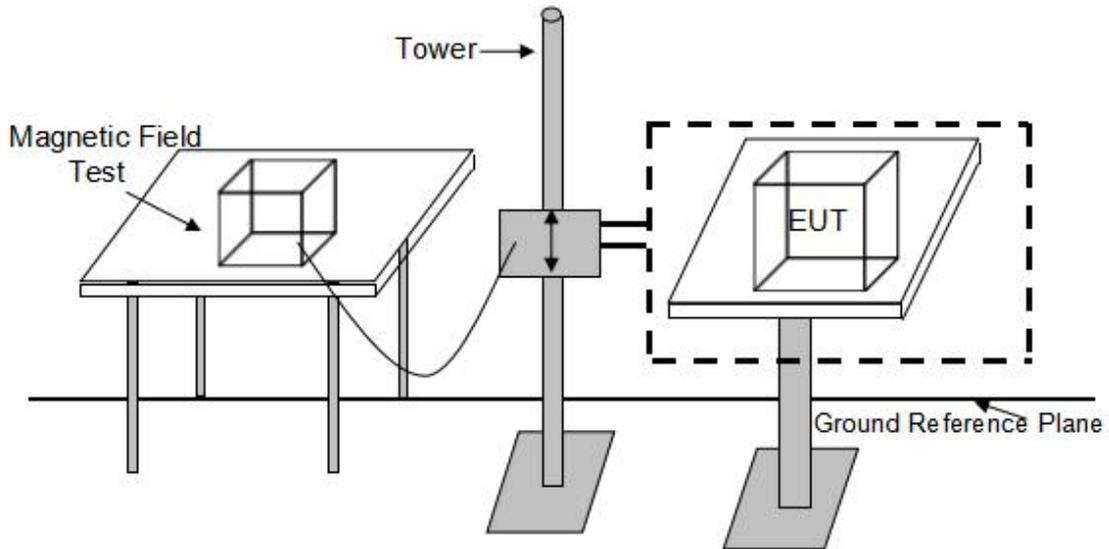
PASS.

Please refer to the following page.

Radio-Frequency Common Mode Test Results			
Ambient Condition	Temp.: 25°C	R.H.: 55%	Air Pressure:101 kPa
Test Specifications	Test Level:	10V	
	Modulation:	1kHz sine wave, 80%AM	
	Step Size:	1% of preceding frequency value	
	Dwell Time:	1s	
	Mode:	Swept test	
Required Performance Criterion	A		
Test mode	Charging Mode Discharging Mode		
Test Port	Frequency (MHz)	Level(V)	Result (Performance Criterion)
RS 485 Port	0.15~80	10	A
Note : No performance degradation or other exceptions occurred during and after the test.			
Test Date : 2024-05-17			

15.POWER-FREQUENCY MAGNETIC FIELD TEST

15.1.Block Diagram of Test Setup



15.2.Test Standard and Severity Levels

a. Test Standard

Product standard	EN IEC 61000-6-2
Basic standard	IEC 61000-4-8
Performance criterion	A

b. Severity level

Level	Magnetic Field Strength A/m
1.	1
2.	3
3.	10
4.	30
5.	100
X	Special

15.3.Test Procedure

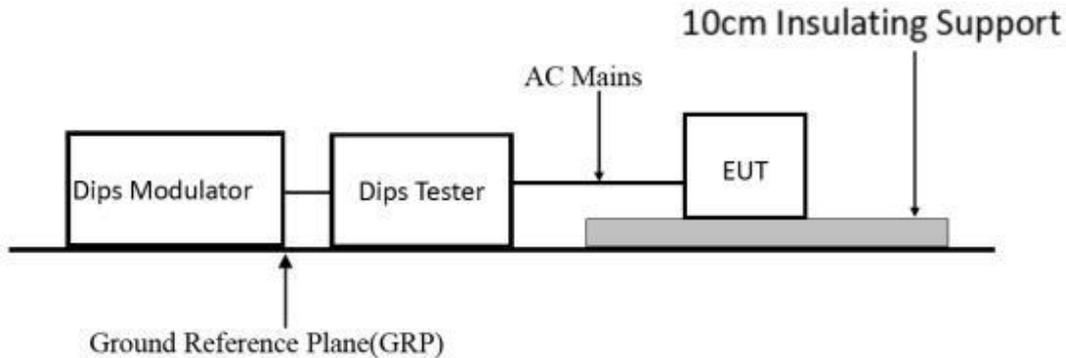
- a. The EUT was placed on the middle of an induction coil(1*1m), under which is a 0.1m-thick insulating support.
- b. Configure the EUT and support devices as per section 15.1.
- c. All cables of the EUT were exposed to the magnetic field for 1m of their length.
- d. X, Y and Z polarization of the induction coil are set on test, so that each side of the E.U.T. is affected by the magnetic field. If not possible as the EUT size, change the position of the EUT is permitted.
- e. Repeat the above steps in each mode and record the test result.

15.4.Test Result

N/A

16.VOLTAGE DIPS AND INTERRUPTIONS TEST

16.1.Block Diagram of Test Setup



16.2.Test Standard and Severity Levels

a. Test Standard

Product standard	EN IEC 61000-6-2
Basic standard	IEC 61000-4-11
Performance criterion	B&C

b. Severity level

Class	Test level and durations for voltage dips (t_s)(50Hz/60Hz)				
Class 1	Case-by-case according to the equipment requirements				
Class 2	0 % during $1/2$ cycle	0 % during 1 cycle	70 % during 25/30 ^b cycles		
Class 3	0 % during $1/2$ cycle	0 % during 1 cycle	40 % ^c during 10/12 ^b cycles	70 % during 25/30 ^b cycles	80 % during 250/300 ^b cycles
Class X ^a	X	X	X	X	X

Note: a. To be defined by product committee. For equipment connected directly or indirectly to the public network, the levels must not be less severe than Class 2.
 b. "25/30 cycles" means "25 cycles for 50 Hz test" and "30 cycles for 60 Hz test", "10/12 cycles" means "10 cycles for 50 Hz test" and "12 cycles for 60 Hz test" and "250/300 cycles" means "250 cycles for 50 Hz test" and "300 cycles for 60 Hz test".
 c. May be replaced by product committee with a test level of 50 % for equipment that is intended primarily for 200 V or 208V nominal operation.

Class	Test level and durations for short interruptions (t_s) (50 Hz/60 Hz)				
Class 1	Case-by-case according to the equipment requirements				
Class 2	0 % during 250/300 ^b cycles				
Class 3	0 % during 250/300 ^b cycles				
Class X ^a	X	X	X	X	X
Note: a. To be defined by product committee. For equipment connected directly or indirectly to the public network, the levels must not be less severe than Class 2. b. "250/300 cycles" means "250 cycles for 50 Hz test" and "300 cycles for 60 Hz test".					

16.3. Test Procedure

- a. The EUT was placed on the wooded table 0.1m above the ground.
- b. Configure the EUT and support devices as per section 16.1.
- c. Setting the parameter of tests and then perform the test software of test simulator.
- d. Conditions changes to occur at 0 and 180 degree crossover point of the voltage waveform.
- e. Repeat the above steps in each mode and record the test result.

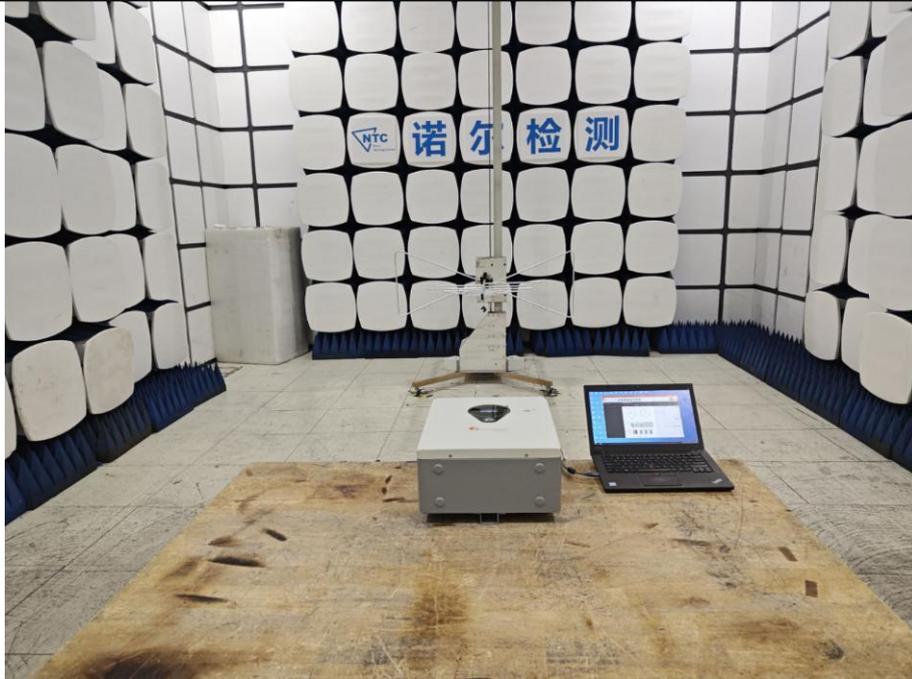
16.4. Test Result

N/A

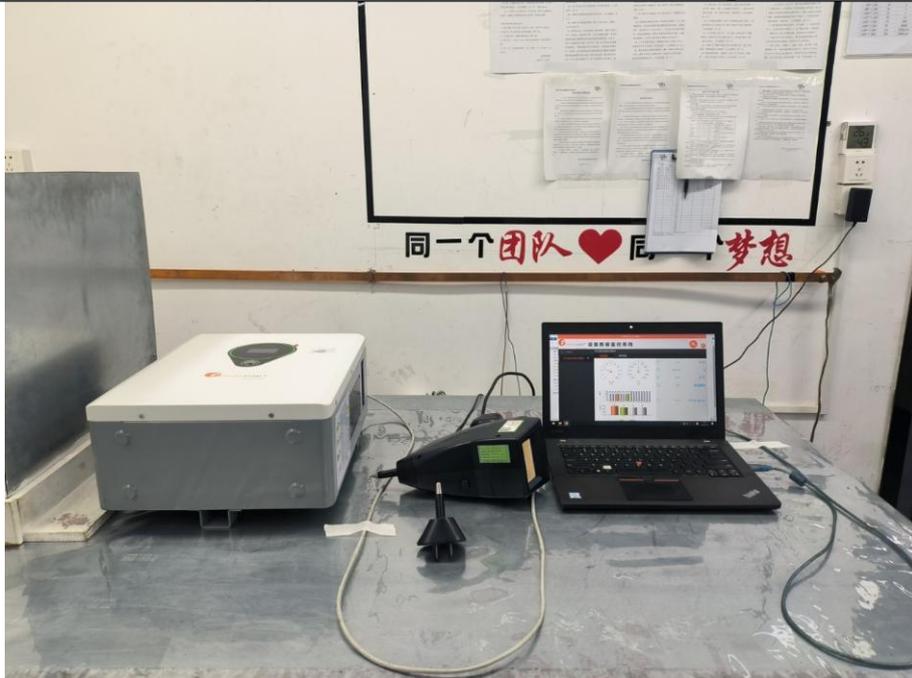
APPENDIX I (PHOTOS OF TEST SETUP)

Photos of Test Setup

Set-up for Radiated Emission



Set-up for Electrostatic Discharge



Set-up for EFT Immunity



Set-up for Radio-Frequency Electromagnetic Field



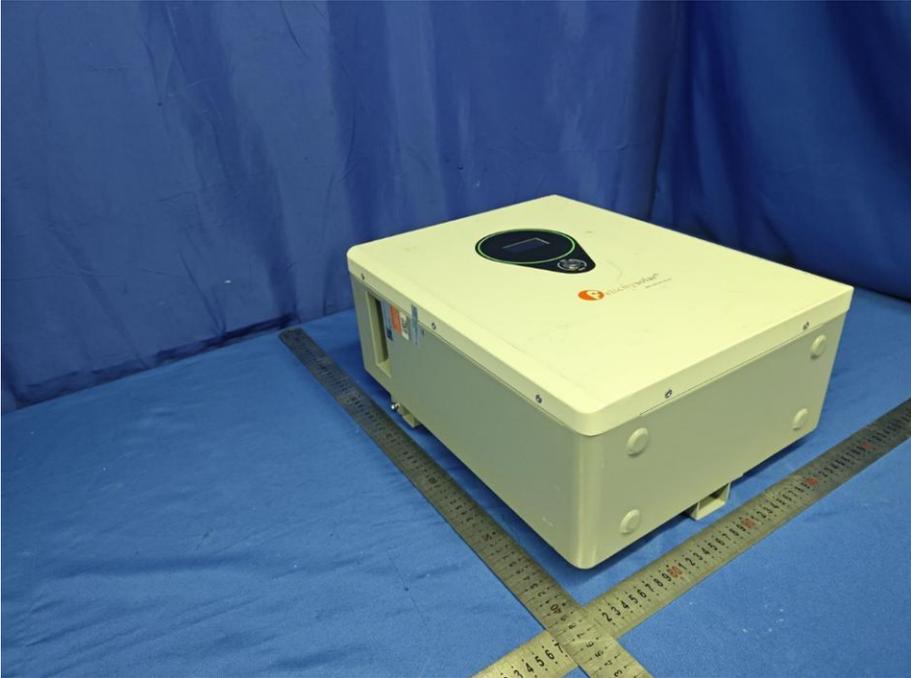
Set-up for Radio-Frequency Common Mode



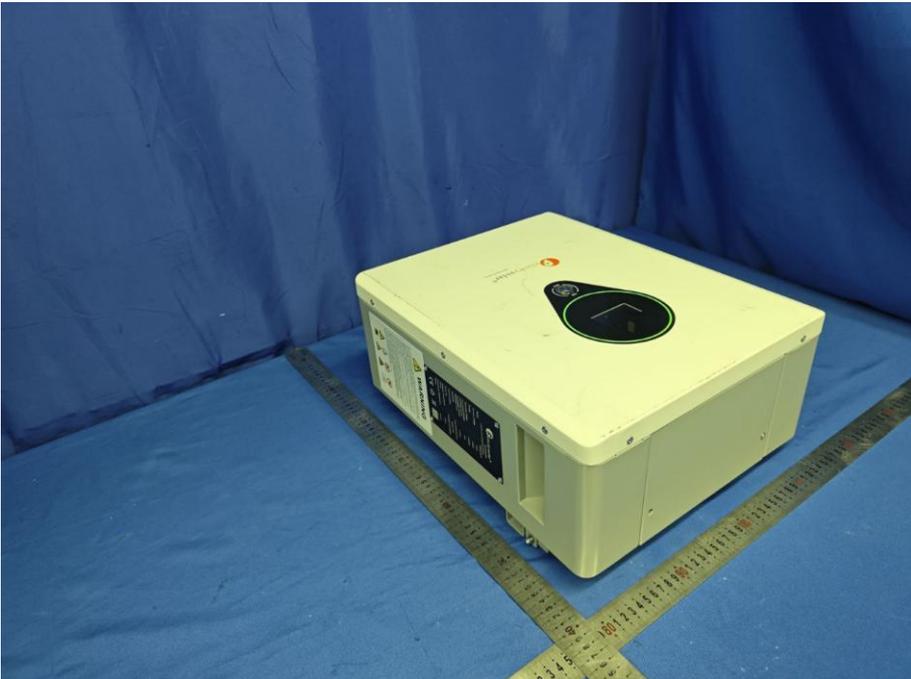
APPENDIX II (PHOTOS OF E.U.T)

Photos of the EUT

Over view -1



Over view -2



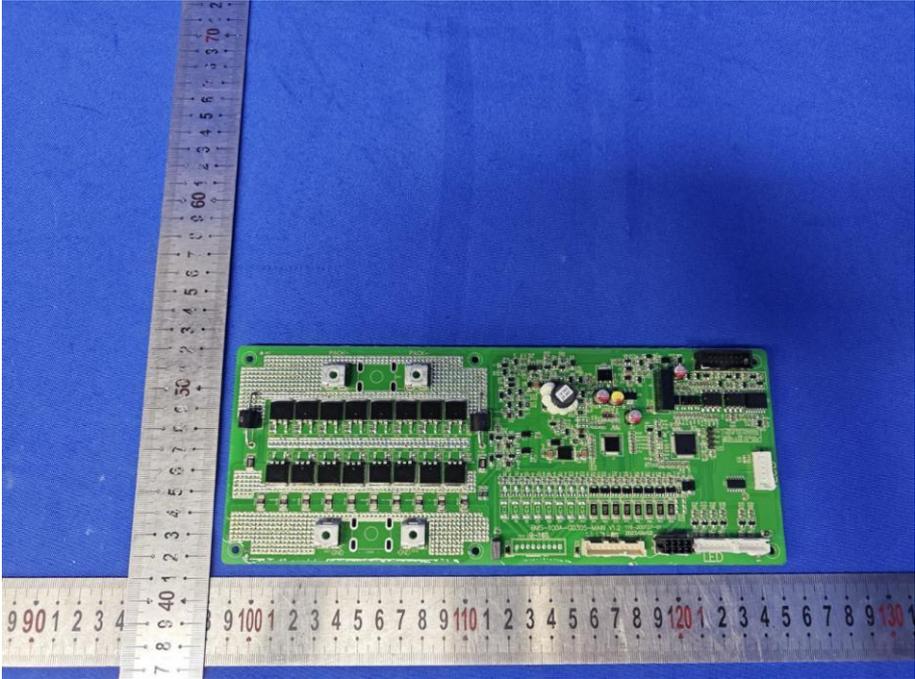
Over view -3



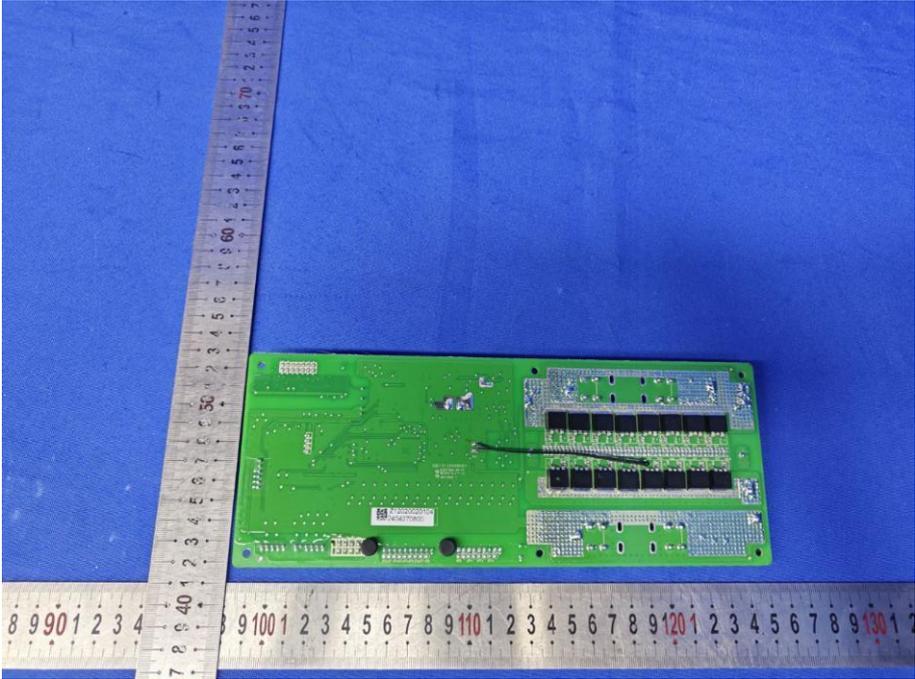
Internal View -1



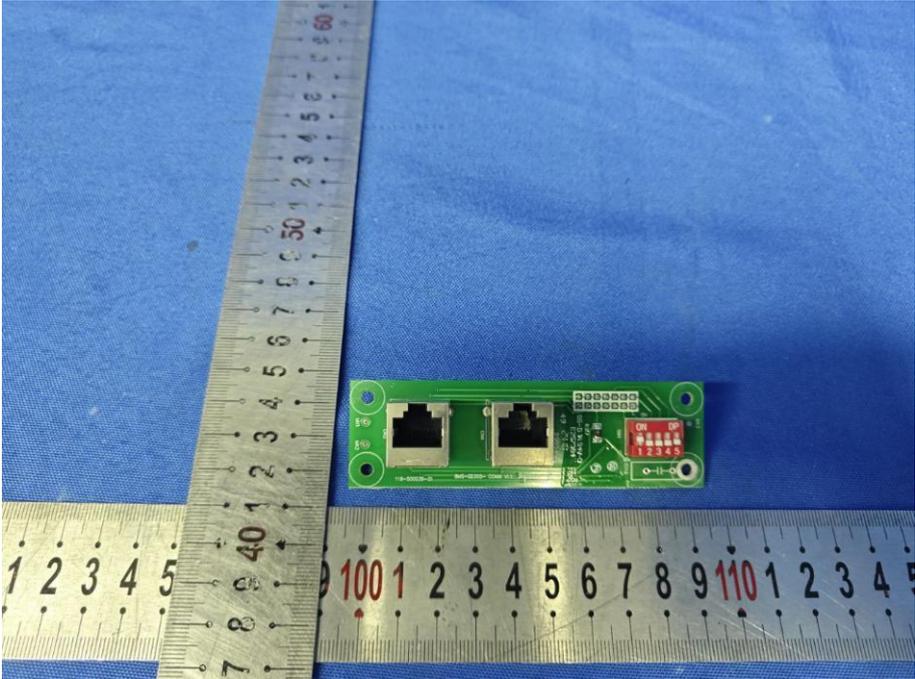
PCB View -1



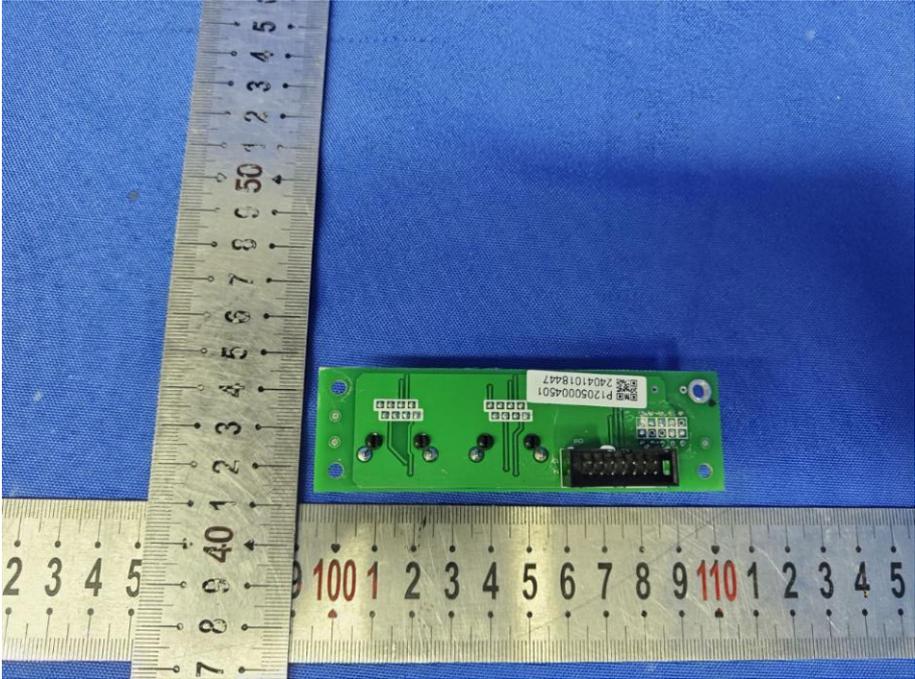
PCB View -2



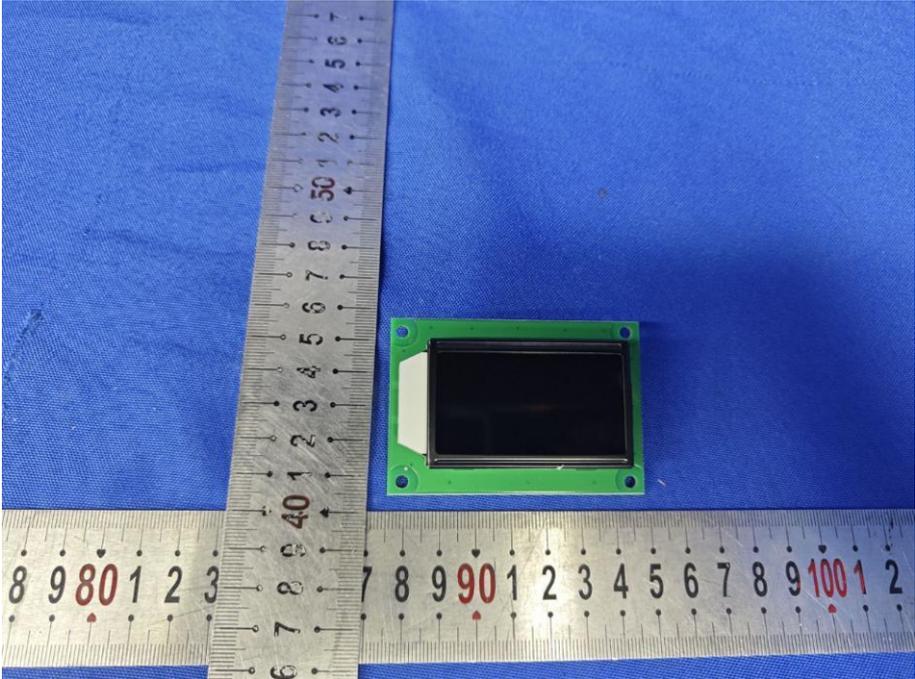
PCB View -3



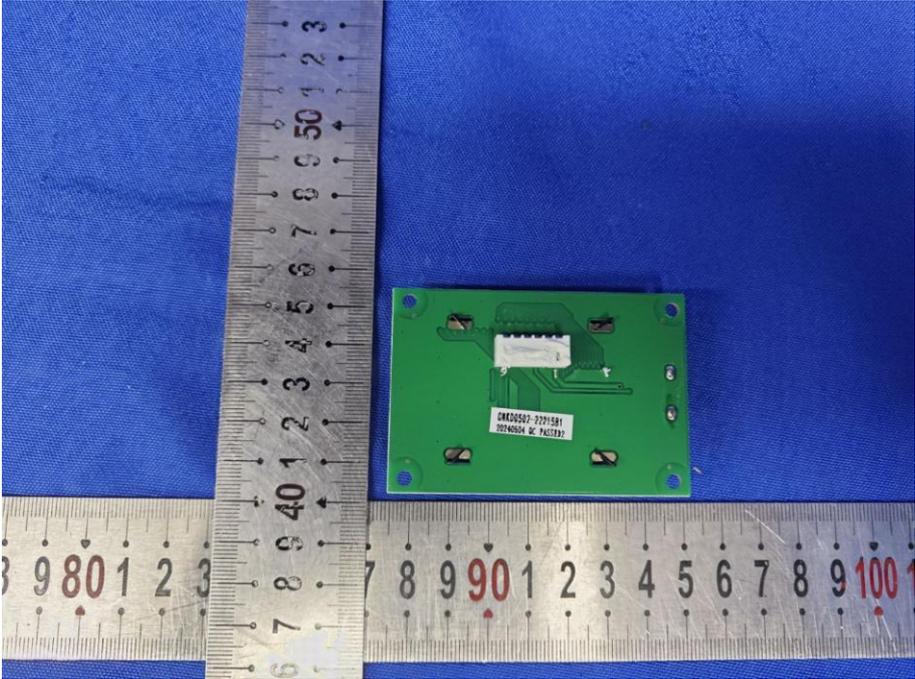
PCB View -4



PCB View -5



PCB View -6



--- End ---